

Liquid Analysis

Innovative solutions for the highest requirements





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Dear Reader,

Perhaps you're wondering why JUMO – as a specialist for temperature, pressure, and automation solutions – has chosen to focus on "analytical measurement in liquids." This question is simple to answer. JUMO began as a manufacturer of technical glass thermometers. In the 1970s the company moved on to produce glass parts and glass sensors for the new area of electrochemical pH value and redox potential measurands as well as electrolytic conductivity.

Overly reckless practices with water as a resource led to increasing pollution of natural water resources. This resulted in regulations to prevent water pollution and requirements for cleaning and detoxifying industrial wastewater. During this time, industry and municipal operators were looking for suitable sturdy measurement and control technology to determine and regulate the main variables in water analysis. Previously this had been the domain of laboratory operations. As a result, JUMO supplied renowned suppliers and plant manufacturers in the new industry of water treatment, dispensing technology, and wastewater treatment technology from the beginning.

Today the components produced in the "JUMO analytical measurement" product line are represented in almost all areas

of water/wastewater engineering. From highly-purified pharmaceutical water to measuring high concentrations of acids, lyes, and salts – and from drinking/swimming pool/aquarium water to process water – JUMO covers nearly all applications that apply to our steadily growing community of satisfied customers. Many of our products make their way into measurement applications throughout the world under our customers' brand names. As a result, JUMO is a reliable OEM supplier and partner for professional customers.

JUMO is continuously developing and improving its sensors and measuring devices. This ensures our analytical measurement technology remains at the cutting edge and that our customers as well as our users have a reliable market position and products. We place great emphasis on ensuring production quality for highly sensitive sensor systems such as this. Our motivation comes from satisfied customers whose plants and investments will protect water as a valuable resource for all humanity.

Detailed information about our products can be found under the specified type/product group number at www.jumo.net.









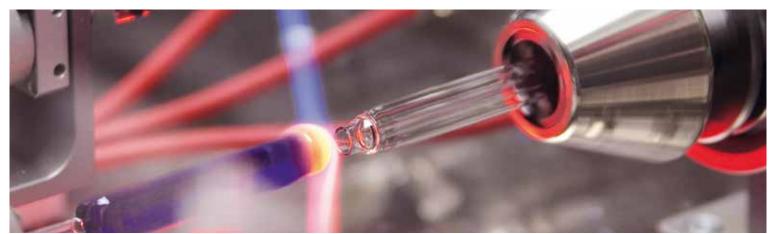






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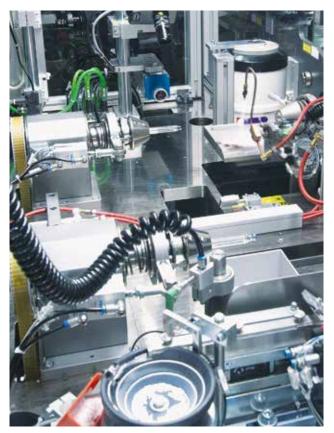
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JUMO electrode manufacturing





The success story of JUMO pH electrodes

The success story of JUMO pH electrodes is closely tied to glass technology. Glass thermometers have been produced in Fulda since 1947. On the basis of this experience in working with glass as a material, production of glass parts for pH electrodes began in the 1970s.

Today JUMO is one of the largest producers of electrochemical sensors in Europe. Many customers purchase their electrodes from JUMO with their own company logo on the electrodes. One of our strengths is the production of such OEM versions and special designs

Reliable and accurate: JUMO pH and redox electrodes

Today pH electrodes are produced in semi and fully automated work processes. This ensures consistently high quality.

JUMO pH and redox electrodes are used in almost all areas of industry today: drinking and swimming pool water, municipal and industrial wastewater, neutralization plants, final inspections, the chemical industry, process and rinsing water, food technology, laboratory measurements, biotechnology, and aquariums.



pH value and redox measurement

The pH value is the measurand most commonly used in analyzing aqueous solutions. Product quality in the chemical and pharmaceutical industries depends significantly on maintaining a narrow pH range. Accurate pH measurements help to improve the yield of the finished product and to reduce the number of unwanted by-products.

As one of the largest manufacturers of electrodes in Europe and with more than 35 years of experience in analytical measurement, JUMO is a professional partner offering tailor-made solutions for nearly all applications.





pH and redox electrodes

	pH mV					
	Description	JUMO ecoLine JUMO BlackLine	JUMO tecLine JUMO tecLine HD JUMO tecLine HY	JUM0 tecLine PR0	JUMO labLine	JUMO ISFET
	Data sheet	201005, 201010	201020, 201021, 201022, 201025, 201026, 201027	201020, 201025	201030, 201035	201050
General information	Features	 For standard applications Glass or plastic version 	 For industrial applications Also available in heavy duty and hygienic version for demanding processes Integrated temperature sensor (optional extra for pH electrode) 	 For industrial applications High mechanical robustness With plastic shaft Integrated temperature sensor (optional extra for pH electrode) 	• For laboratory applications	 For hygienic production processes Glassless High mechanical robustness Integrated temperature sensor
	Areas of application	 Drinking water Greenhouse technology Hand measuring devices Swimming pool Aquaristics Surface water 	 Process measurement High temperature applications Suspensions Galvanic Varnishes Wastewater Highly-purified water Water Highly-polluted media Hygienic and sterile applications Boiler feed water 	 Wastewater treatment Paper industry Chemical industry 	General lab applications Insertion measurements in food	 Food manufacturing Hygienic and sterile applications
Data	Diaphragm	• Ceramic • Glass fiber	CeramicGlass fiberPTFEPerforatedAnnular gap	• Annular gap	CeramicPTFEGlass fiberPerforated	• Ceramic



digiLine



Transmitters/controllers for pH value, redox, and temperature*

pН m۷ Description JUMO digiLine JUMO ecoTRANS pH 03 JUMO dTRANS pH 02 JUMO AQUIS 500 pH pH, ORP, T Compact DIN rail Transmitter, controller, Transmitter/controller transmitter indicating device, and with high-quality data logger in one device controller functions Data sheet 202705 202723 202551 Features Multilingual plain text Smart electronics • Easy-to-use device • Extremely compact Sensor and process programming with design type operation General information • Graphic display PC setup program • Multilingual plain text data • Bus capable/Plug and • Changeover relay for operation with backlighting Play alarm message or Modular structure • P, PI, PD, and PID Reusable control Variable measured control functions • Ideal partner for PLC value display • P, PI, PD, and PID control functions Areas of For universal application For universal application For universal application For universal application application Suitable for electrodes DIN rail Surface or control Surface or control Mounting with. cabinet mounting cabinet mounting • Plug head N Plug head VP (severable) Measurands • pH/(ORP) redox pH/redox • pH/redox/NH₃ • pH/redox/NH₃ Data • Temperature • Temperature • Temperature • Temperature • Flow Outputs • Digital interface • Up to two analog outputs • Up to three analog • Up to two analog outputs One analog output • One relay outputs • Up to two relays (optional) • Up to seven relays Protection type • IP66 (M12) IP20 IP65 IP67 • IP68 (on the sensor plug head VP)

^{*} See also chapter "Multichannel measuring devices" (page 22).



Fittings

	pH mV				A-to-	
	Description*	Flow fittings for installation in pipelines	Immersion fittings for installation in open flumes, tanks, and pools	Retractable holder for installation in closed liquid runs, pools, and tanks	Pneumatic quick- change fitting with automatic sensor cleaning	Permanent fittings for installation in pipelines or tanks
	Data sheet	202810	202820, 202821	202822	202823	202825
General information	Features	Protects the electrodes against breakage Ensures correct sensor flow to prevent measurement errors	Type 202820: • Up to three sensors • Enables measurement in different immersion depths Type 202821: • Sturdy design • Integrated spray nozzles for sensor rinsing • Increases sensor service life • Reduces maintenance work	Sensor replacement without interrupting the process Installing sensors with an insertion length of 120 mm or 225 mm	For one sensor (225 mm) Cleaning of the sensor in the integrated washing chamber without interrupting the process With pneumatic positional feedback Can be combined with cleaning machine	Used for protecting and mounting the electrode Suitable for use in media with increased hygienic requirements
	Material	• PC or PP • PVC	Type 202820: PP Type 202821: stainless steel (1.4404/316L)	Stainless steel (1.4571) and FPM or PP and FPM	Stainless steel (1.4404/316L) or PVDF	Stainless steel (1.4571)
	Immersion length (as of process connection)	-	Type 202820: 500 to 2000 mm Type 202821: 500 to 2500 mm	48 to 135 mm	71 mm	5 to 90 mm
Data	Process connection	 G ½ A or bonded socket joints Angled seat DN 20/25 T-piece DN 32/40/50 	Type 202820: • Flange Type 202821: • Flange • Retainer	• Screw-in thread G ¾ A • Screw-in thread G 1 A • Clamp DN25	Flange DN50	Weld seam Screw-in thread % A Taper sockets DN25/50 Hygienic process connections: [clamp DN25/50, VARIVENT® DN40/50] Ingold screw connection
	Accessories	-	Type 202820: • Cleaning nozzle • Wetting cup Type 202821: • Integrated flushing nozzle	-	 T-piece installation Controller EXmatic 460 Cleaning valve kit 	-

 $[\]ensuremath{^{*}}$ The fittings are not suitable for JUMO ISFET sensors and JUMO tecLine PRO electrodes.

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Conductive conductivity measurement

After pH measurement, the electrolytic conductivity measurement is the most measured parameter in liquid analysis.

For desalination of seawater and for monitoring the quality of highly-purified water or cooling water, conductivity measurement plays an important role in many applications. Whether two or four-electrode systems: with JUMO, you're ready for anything.





Application example



Conductivity measurement in highly-purified water

The production of highly-purified water is one of the most important processes in the pharmaceutical industry. Without it, the manufacture of most substances would not be possible as highly-purified water quality is the prerequisite for a consistently high product quality.

A continuous conductivity measurement enables the quality of the highly-purified water to be monitored quickly and reliably. The measurement is made with conductivity sensors that work according to the two-electrode method.

According to the European Pharmacopoeia (EP), the cell constant of a measuring cell must be certified by its manufacturer. For many years the JUMO product portfolio has featured measuring cells that meet these requirements. We

currently offer the conductive conductivity measuring cell JUMO tecLine CR in a stainless steel or titanium version with the "ASTM test certificate." The certificate indicates the precisely measured cell constant that was measured in the factory. This cell constant can be entered directly in the transmitter. The measuring cell is then ready to use.

In addition to reliable conductivity sensors, highly-purified water applications also require measurement and control devices that can be mounted according to on-site requirements. JUMO offers a wide selection of models in this field. Customers typically choose panel mounting (JUMO dTRANS CR 02), installation in a surface-mounted case (JUMO AQUIS 500 CR) with a high protection type (for example IP67), or DIN-rail mounting (JUMO ecoTRANS Lf 03).





Conductive two and four electrode conductivity measuring cells

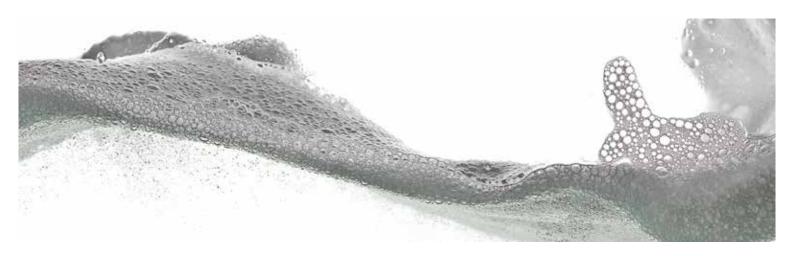
	μS/cm mS/cm					
	Description	JUMO BlackLine CR-GT, -EC, -GS	JUMO ecoLine CR-PVC	JUMO tecLine CR	JUMO tecLine CR-GT	JUM0 tecLine CR-4P with JUM0 PEKA adapters
	Data sheet	202922	202923	202924	202925	202930
General information	Features	 Compact design type Low cost version For universal application 	 Proven versions for industrial use Implementation option with T-piece 	Wide variety of process connections Sturdy design type Pharmaceutical version incl. ASTM certificate	 Industrial version Various process connections provide optimum adaptation to process conditions With integrated temperature probe 	 Very wide measuring range CIP/SIP capability Hygienic design Certificate of quality included
	Areas of application	 Drinking water Ion exchangers and reverse osmosis plants Aquaristics 	 Cooling and air-conditioning system technology Drinking and swimming pool water Industrial rinsing and process water circuits 	 Pure and highly-purified water Boiler feed water Chip manufacturing Ion exchangers and reverse osmosis plants High temperature applications 	 Drinking water and wastewater Service water treatment 	 Rinsing processes in the food and beverages industry as well as the pharmaceuticals and biotechnology sector CIP and SIP applications
	Cell constant	K = 0.01; 0.1 or 1.0	K = 0.1 or 1.0	K = 0.01 or 0.1	K = 1.0	K = 0.3 to 0.4
Data	Measuring ranges* from to Electrode material	0.05 μS/cm approx. 10 mS/cm JUMO BlackLine CR-GT: Special graphite JUMO BlackLine CR-EC: Stainless steel	1 μS/cm 15 mS/cm Stainless steel (1.4571) or graphite	0.05 μS/cm 1 mS/cm • Stainless steel [1.4571 or 1.4435] • Titanium	10 μS/cm 15 mS/cm Graphite	1 μS/cm 600 mS/cm Stainless steel (1.4435)
		(1.4571) or titanium JUMO BlackLine CR-GS: Platinum				

^{*} The measuring ranges depend on the measuring cell types and/or the cell constant.



Transmitters/controllers for conductivity, TDS, resistance, and temperature*

	μS/cm mS/cm	ced exec			c 71 us
	Description	JUMO ecoTRANS Lf 01/02 Transmitter/ switching device	JUMO ecoTRANS Lf 03 Transmitter/ switching device	JUMO dTRANS CR 02 Transmitter/controller	JUMO AQUIS 500 CR Transmitter/controller
	Data sheet	202731	202732	202552	202565
General information	Features	Low cost Ideal partner for PLC User-friendly setup program	 Integrated LCD display with varied display units (µs/cm, ms/cm, k0hm x cm) USP switching function according to USP<645> Calibration certificate included 	Extremely compact design type Transmitter, controller, indicator, and data logger in one device Simple operation in plain text, multiple languages available Modular structure – variable measured value display USP switching function according to USP<645>	 Multilingual plain text operation Graphic display with backlighting P, PI, PD, and PID control functions USP switching function according to USP<645>
	Areas of application	General water technology	For universal application	For universal application	For universal application
	Mounting	DIN rail	DIN rail	Surface or control cabinet mounting	Surface or control cabinet mounting
Data	Measurands	• Conductivity • Temperature	ConductivityTemperatureResistance	ConductivityTemperatureResistanceTDS value	ConductivityTemperatureResistanceTDS value
	Outputs	One galvanically isolated analog outputOne relay output	Two analog outputs One relay output or two open collector outputs	Up to three analog outputsUp to seven relays	Two analog outputs Two relays with changeover contact
	Protection type	IP20	IP20	IP65	IP67



Inductive conductivity measurement

The conductivity sensor in a CIP plant must be resistant to highly aggressive and hot cleaning agents. It must also be suitable for conductivity values that can occasionally be very high. Inductive measurement technology is ideal for this application, since the measuring device has no actual contact with the measurement solution. JUMO offers a wide selection of inductive conductivity sensors in this area. Examples are the JUMO CTI-750 with stainless steel case and the JUMO tecLine Ci hygienic inductive conductivity sensor.



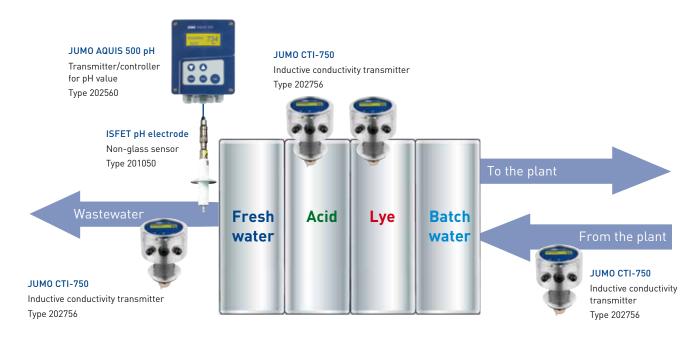
Application example





Conductivity measurement in CIP cleaning

CIP cleaning is one of the standard cleaning methods for production plants in both the food and pharmaceutical industries. Automating this cleaning process allows companies to reduce costs and produce more efficiently. Inductive conductivity sensors offer significant advantages in this application. The JUMO CTI-750 conductivity transmitter supports this process with accurate measurements to ensure that cleaning is performed quickly and reliably. JUMO CTI-750 also monitors and controls the concentration of your cleaning agent by measuring conductivity with an inductive conductivity sensor.







Inductive conductivity sensors

	μS/cm mS/cm			
	Description*	JUMO tecLine Ci Hygienic conductivity sensor	JUMO tecLine Ci-S Conductivity sensor for process technology	JUMO ecoLine Ci Conductivity sensor for water technology
	Data sheet	202941	202942	202943
General information	Features	Hygienic sensor design Wide variety of process connections (milk cone, clamp, VARIVENT®) Fast-response internal temperature sensor Seal-free construction	 Wide variety of mounting measurands Different body materials Immersion version also available 	 Maintenance-free conductivity measurement Compact, proven sensor Various process connections variants
	Areas of application	 Food industry (dairies, breweries, etc.) Soft drinks manufacturing/bottling Mineral springs Drinking water CIP/SIP systems Concentration measurements of acids, lyes, and cleaning chemicals 	 Liquid foods CIP/SIP systems Rinsing and cleaning processes 	 Drinking water and wastewater Dilution monitoring in cooling towers Seawater desalination plants Rinsing baths (electroplating plants) Car washes Wet scrubbers Use in media with light chemical pollution
	Sensor material	PEEK®	PVDF	PP or PVDF
Data	Measuring range	0 to 2000 mS/cm**	0 to 2000 mS/cm**	0 to 2000 mS/cm**
D	Admissible medium temperature: Brief operation	-10 to +125 °C ≤+150 °C (≤60 min, ≤5 bar)	-10 to +125 °C ≤+140 °C	-10 to +80 °C PP (+100 °C PVDF) ≤+100 °C PP (+100 °C PVDF)

^{*} The inductive conductivity sensors are intended for connection to JUMO AQUIS 500 Ci or JUMO AQUIS touch S/P. ** Recommended area of application: as of approx. $50\,\mu\text{S/cm}$.



Transmitters/controllers for inductive conductivity, concentration, and temperature*

	μS/cm mS/cm	C. T.V us		036
	Description	JUMO AQUIS 500 Ci Transmitters/controllers for inductive conductivity, concentration, and temperature	JUMO CTI-500 Inductive conductivity/ concentration and temperature transmitter with switching contacts	JUMO CTI-750 Inductive conductivity/ concentration and temperature transmitter in plastic or stainless steel case
	Data sheet	202566	202755	202756
General information	Features	 Multilingual plain text operation Graphic display with backlighting P, PI, PD, and PID control functions 	 Operation via keypad and via setup program Up to four measuring ranges and temperature coefficients can be activated Fast-response temperature sensor 	 Individual characteristic line for concentration display Easy-to-use programming options with setup program CIP and SIP capable
	Areas of application	 Food and beverages industry CIP/SIP systems Concentration measurement of acids and lyes 	 Water and wastewater engineering Cooling tower monitoring (dilution control) Rinsing baths (electroplating plants) Wet scrubbers 	 Food and beverages industry CIP/SIP systems Concentration measurement of acids and lyes
	Measurands	 Conductivity Concentration of NaOH, HNO₃, H₂SO₄, HCl Temperature 	 Conductivity Concentration of NaOH, HNO₃ Temperature 	 Conductivity Concentration of NaOH, HNO₃ Temperature
Data	Versions	Surface or panel mounting	 Combined device (transmitter and measuring cell together in one device) Split version (transmitter and measuring cell connected by cable) 	 Combined device (transmitter and measuring cell together in one device) Split version (transmitter and measuring cell connected by cable)
	Mounting	Surface or control cabinet mounting	Pipe mounting, wall mounting	Pipe mounting, wall mounting
	Outputs	• Up to two analog outputs • Up to two relays	• Two outputs • Two potential-free contacts	• Two outputs • Two potential-free contacts
	Protection type	IP67	IP67	IP67
	Sensor material	See sensors	PP or PVDF	PEEK® or PVDF

^{*} See also chapter "Multichannel measuring devices" (page 22).





Sensors for total chlorine, free chlorine, chlorine dioxide, ozone, hydrogen peroxide, peracetic acid, and bromine

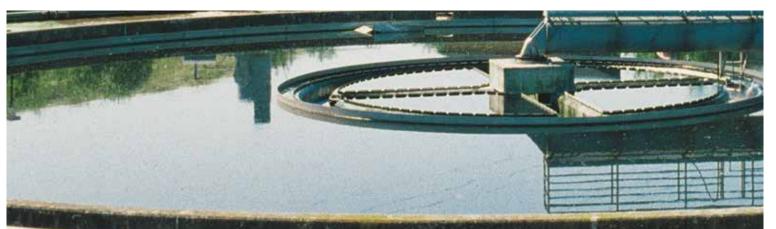




Ammonia measurement



- Also suitable for connecting to the JUMO AQUIS touch S/P multichannel measuring devices, see page 21/22.
- Measuring range depends on the measurand.
- *** Monitoring of ammonia leakage (e.g. in indoor ice rinks or cold stores).

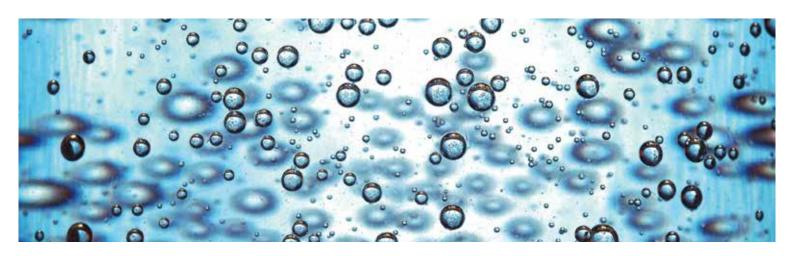




Electrode manufacturing pH value and redox measurement Conductivity Oxygen Turbidity Multichannel measuring devices JUMO digiLine Accessories

Turbidity measurement (NTU)





Multichannel measuring devices

Measure – display – control – record. These are terms that have been closely associated with the JUMO brand for decades. The four tasks have been combined into a single, innovative device series for the future global liquid analysis market: the JUMO AQUIS touch.

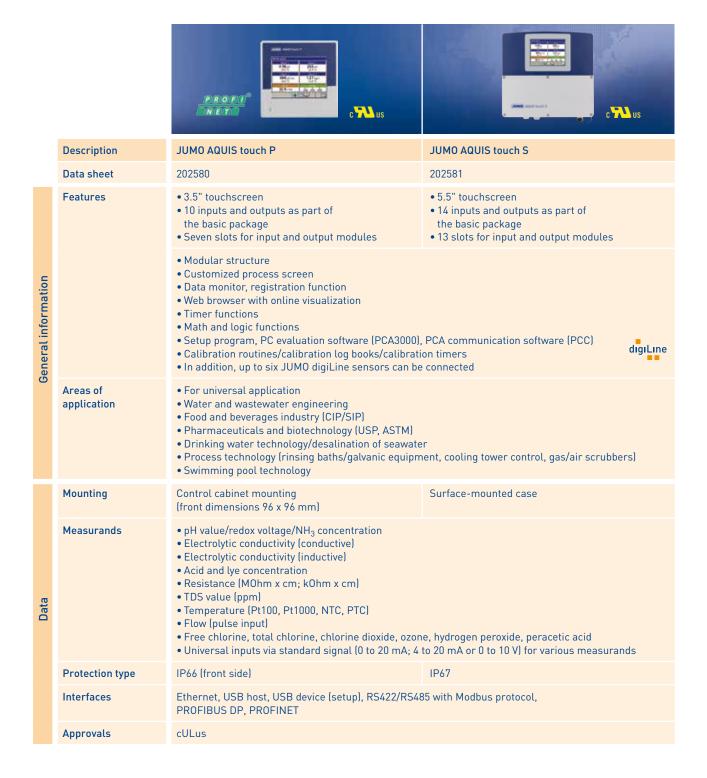




pH ppm μS/cm

mΛ Jump AG o Couch S Γ/min MŪ • cm mS/cm Electrode manufacturing pH value and redox measurement Conductivity Oxygen Turbidity Multichannel measuring devices JUMO digiLine Accessories

Multichannel measuring devices

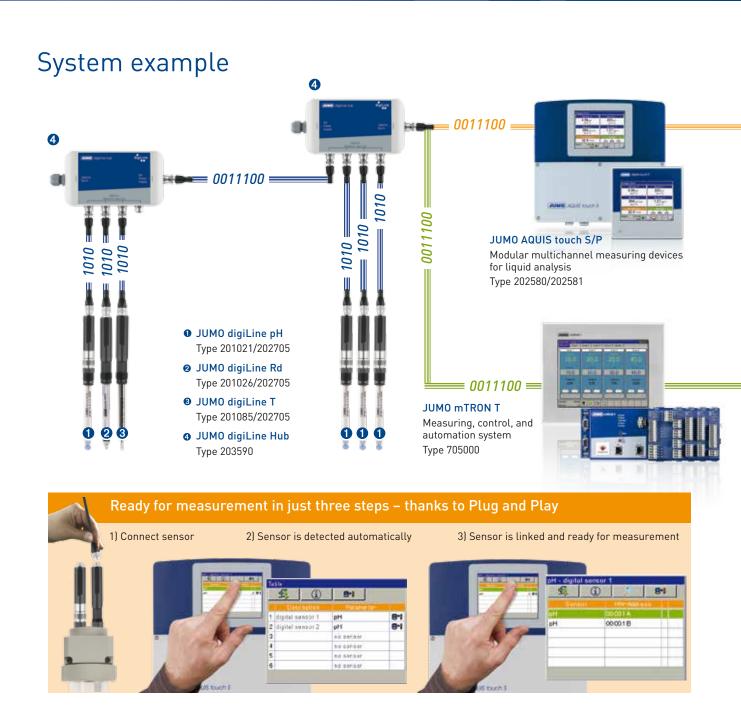


JUMO digiLine

Intelligent, bus-compatible connection system for digital se

With JUMO digiLine, JUMO presents a bus-capable connection system for digital sensors in liquid analysis which also offers Plug and Play functionality.

JUMO digiLine allows for the simple creation of sensor networks by connecting a wide array of sensors in various bus topologies (linear, star). A single shared signal line is used for communication with the next evaluation unit or controller. This way plants in which several parameters need to be measured at the same time in different places can be wired efficiently and quickly.





Connection option 1

The multichannel measuring devices of the JUMO AQUIS touch series are especially designed for liquid analysis. They are ideal as a central platform for the display and further processing of measurement data. Up to six digiLine sensors can be connected to the modular devices and as many as 25 sensors can be connected in total using corresponding input modules and interfaces. In addition to measured value recording up to four independent control loops can be implemented and process values can be recorded in a tamper-proof manner with an integrated paperless recorder.

Connection option 2

JUMO digiLine sensors can also be connected to the universal measuring, control, and automation system JUMO mTRON T. This means that entire automation solutions can be implemented while the scalability also enables individual adaptation to a particular task.

An integrated PLC is used to integrate up to 62 JUMO digiLine sensors.



Measure various liquid analysis measurands with just one system

- Measurands: pH value, temperature, redox potential, conductivity, oxygen concentration, turbidity
- Disinfection measurands for industrial applications in the process, food, pharmaceutical, and water industry
- Fail-safe digital data transfer for optimal process monitoring
- Modular system: for both individual measuring points and for setting up sensor networks
- Plug and Play function for connection to transmitters from the JUMO AQUIS touch series: facilitates the replacement of expended sensors or the brief exchange of sensors for calibration purposes
- The digiLine electronics can still be used when the sensor becomes worn
- Simple and reliable calibration of sensors as well as comprehensive measuring point management can both be easily done on a PC with the JUMO DSM (digital sensor management) software tool





Electrode manufacturing pH value and redox measurement Conductivity Oxygen Turbidity Multichannel measuring devices JUMO digiLine Accessories

Accessories for liquid analysis

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	Description	Cables, connectors, and sockets for pH, redox, and conduc- tivity measurement	Technical buffer and cleaning solutions	Impedance converters for pH and redox electrodes	Simulators and calibration adapters for pH, redox, and conductivity measurement	Handheld device
	Data sheet	202990	202950	202995	202711	202710
General information	Features	 Pre-assembled high-quality connecting cables Highest possible protection type when fully assembled Wide selection of special connectors/ sockets available Customer-specific versions 	 pH buffer solutions according to DIN 19267 Redox test solutions according to ASTM D 1498 Reference solutions for conductivity can be traced back to PTB and NIST Diaphragm and electrode cleaners 	 Network independent and signal stabilizing Retrofitting is possible Allows longer cable lengths 	 Simulates a pH/redox or conductivity sensor in an application Makes the dry startup of plants easier 	Compact design type Min./max. value Memory and hold function Easy-to-operate membrane keypad Easy to read LCD display
	Areas of application	• For use with electrochemical sensors	For calibrating pH/ redox electrodes and conductivity measuring cells	• Converts the high-impedance signal of the pH electrode	 For startup, calibration, and inspection of pH, redox, and conductivity measuring points For testing connecting cables and troubleshoot- ing 	 General water monitoring Aquaristics Fish farming
Data	Mounting	-	-	-	-	Handheld device
	Measurands	-	-	-	-	pH/redoxTemperatureConductivity
	Outputs	-	-	-	-	• Indicating device
	Protection type	-	-	-	-	• IP65



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