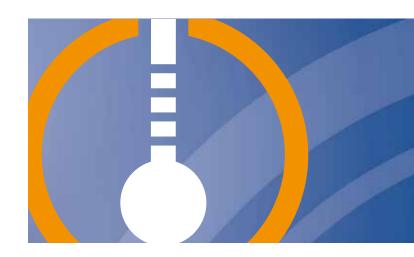


Temperature

Innovative solutions for the toughest requirements





Contact:

Phone: +49 661 6003-0 Email: sensors@jumo.net

Dear Reader.

Temperature is one of the most commonly measured physical measurands throughout the world.

During the mid-1960s, the manufacturing of high-quality and accurate temperature probes offering long-term stability began to mature into one of JUMO's core fields of expertise. Ever since then JUMO has been producing RTD temperature probes and thermocouples of outstanding quality. We are now one of the world's leading manufacturers in this field.

Our customers benefit from our extensive experience in design and our high-quality production expertise.

Because we can draw on both these pools of knowledge, we are able to produce both smaller batches as well as larger quantities in series production with a high degree of automation. We have reached a high level of quality due to our motivated employees, statistical process control, and optimized process flows.

High standards are imposed starting with the design process. This leads to innovative, economical solutions that are right for the market. Another important factor is extensive qualification measures for our products. Especially when it comes to series production we conduct these measures together with our customers. We keep our products at the highest standard through continuous new and ongoing

development.

Our expertise is further reinforced by our DAkkS laboratory where highly precise measurements are possible. In addition, our own temperature sensor thin film manufacturing strengthens our proficiency even more. We have been manufacturing platinum-chip temperature sensors in complex production processes for 40 years.

Today JUMO temperature sensors are used in many industry and service sectors where they guarantee consistent, high quality in products.

We always focus on the customer in everything we do. Customer satisfaction and long-term collaboration are the driving forces that keep us achieving outstanding performance time and time again.

This brochure provides an overview of our products for measurement technology. Of course, we would also be happy to develop individual solutions that are completely customized to your requirements.

Detailed information about our products can be found under the specified type/product group number at www.jumo.net.















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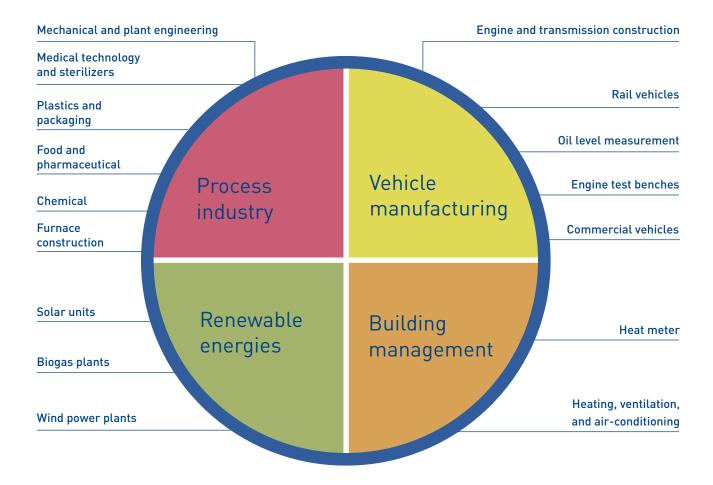
Temperature measurement

Temperature is one of the most important measurands in the industry. It must be recorded and processed for numerous manufacturing processes.

The application spectrum ranges from measurements in building technology to the acquisition of temperatures up to 1600 °C in industrial furnace processes (e.g. foundry technology). Because so many different application areas are involved, the thermal and mechanical requirements for temperature probes vary widely and have changed over the years. Through different design types, materials, and components such as protection fittings the probes can be optimally adjusted to the respective measuring task. As a result, extreme vibrations, atmospheres containing steam and which are under pressure, as well as aggressive media are controllable.



The industries



In addition to products for these industries, our portfolio also includes many other design types for other applications. Contact us and find out!

Thermocouples and RTD temperature probes can be used for SIL applications with manufacturer's declaration.

Approvals/standard requirements

ATEX, EAC Ex, metrological registration, PL, SIL, GL, EHEDG, DIN EN 14597, AMS 2750 E, CQI-9













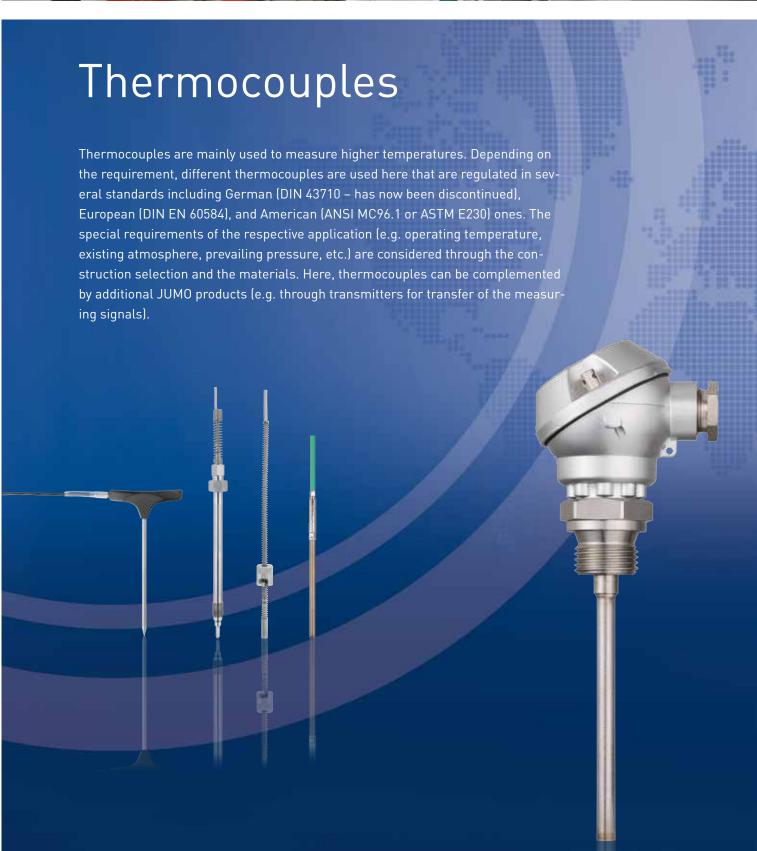












Screw-in thermocouples



	Description	Screw-in thermocouple with terminal head form B	Screw-in thermocouple with terminal head form J	Screw-in thermocouple with connecting cable
	Type/data sheet	901020	901030	901050
Application	Features			
	Areas of application	Woodworking machines, dryer systems, baking ovens, smelting works, and rolling mills	Solid fuel boiler, plastics industry	Industrial kitchen equipment suppliers, tempering equipment, plastics industry
	Connection	Head		Cable
	Operating temperature	-200 to +800 °C -200 to +		-200 to +600 °C
	Measuring circuits	1/2		
	Thermocouples	J, L, K*		L, K*
<u>ta</u>	Process connection	Thread		
al da	Protection fitting	Stainless steel		
Technical data	Protection type	IP65		-
Te	Option	Head transmitter	-	Non-insulated construction
	Approvals	Metrological registration		-
	Special features	Replaceable measuring insert, extension tube	Union nut	Cable made of silicone, PTFE, metal braiding
		extension tube	Complies with specification according to AMS 2750 E and CQI-9	

^{*}According to DIN 43710, DIN EN 60584, and ANSI MC96.1 or ASTM E230





Screw-in thermocouples



		The state of the s	
	Description	Screw-in/push-in thermocouple for devices and plants tested according to DIN EN 14597	Screw-in melt thermocouple
	Type/data sheet	901006	901090
tion	Features	For operating media water, oil, and air	-
Application	Areas of application	Heating construction, furnace construction, apparatus construction	Plastics industry
	Connection	Head, cable	Cable, connector
	Operating temperature	0 to +1500 °C	-40 to +600 °C
	Measuring circuits	1/2	1
	Thermocouples	L, K, S, B*	J, L, K*
Technical data	Process connection	Thread, flange, compression fitting	Thread
nnica	Protection fitting	Stainless steel, steel, ceramic	Stainless steel, coating
Tech	Protection type	-	-
	Option	Non-insulated construction	
	Approvals	DIN EN 14597, SIL in combination with devices according to 701150/55	-
	Special features	-	Cable made of PTFE, metal braiding, probe tip flat/blade-shaped

^{*}According to DIN 43710, DIN EN 60584, and ANSI MC96.1 or ASTM E230 $\,$



Push-in thermocouples

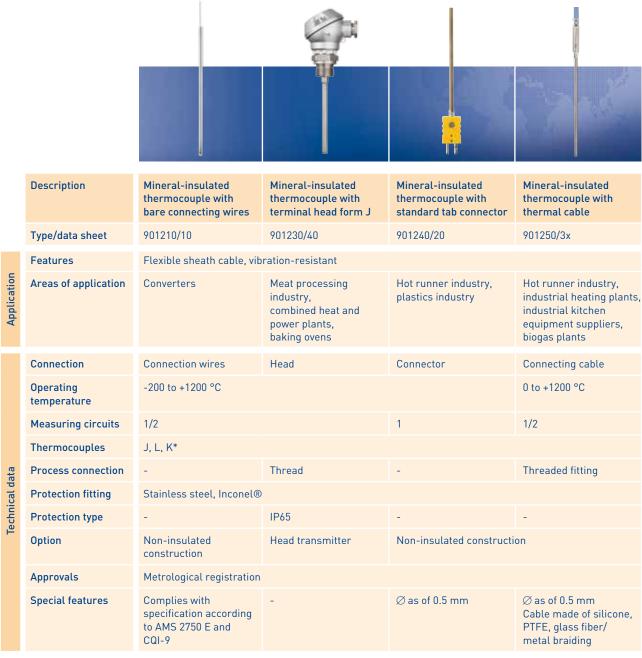


Complies with specification according to AMS 2750 E and CQI-9





Mineral-insulated thermocouples



^{*}According to DIN 43710, DIN EN 60584, and ANSI MC96.1 or ASTM E230

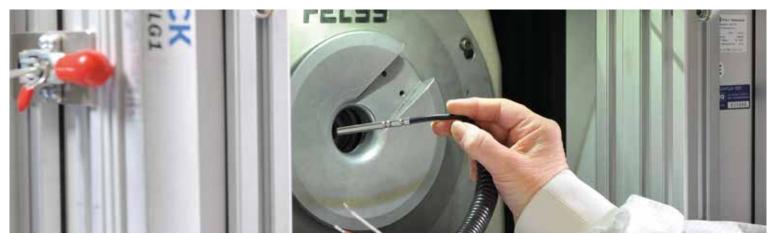


Insertion thermocouples



	Description	JUMO FOODtemp Insertion thermocouple with PTFE handle	JUMO FOODtemp Insertion thermocouples with PTFE® handle	JUMO FOODtemp Insertion thermocouples with PTFE® handle	
	Type/data sheet	901350/33, 901350/63	901350/83	901350/84	
tion	Features	Steam-tight, high-degree of multiple measuring points	Steam-tight, high-degree of mechanical strength, multiple measuring points		
Application	Areas of application	Industrial kitchen equipment suppliers, sterilizers	Industrial kitchen equipment suppliers	Industrial kitchen equipment suppliers, sterilizers	
	Connection	Cable			
	Operating temperature	-100 to +260 °C			
	Measuring circuits	3/4/5	3/4		
_	Thermocouples	K*			
Technical data	Handle	Ø 12 mm, 15 mm	T-form	Ø 11.5 mm	
nica	Protection fitting	Stainless steel			
Tech	Protection type	IP67			
	Special features	Probe tip aligned centrally/angled	Probe tip aligned centrally/angled cable outlet on the side	Probe tip aligned centrally/angled	
	Declaration of conformity	EC 1935/2004 material confir	rmation		

^{*}According to DIN EN 60584





Application example: solar thermal systems



JUMO RTD temperature probe for solar thermal systems

Though often underestimated, temperature probes are an important part of a solar unit. They must be temperature-resistant as well as leak-proof, have long-term stability, must withstand extremely adverse operating conditions on the roof, and return reliable measurement results for the service life of the solar power unit - which may be 20 years or more. The platinum temperature sensor Pt1000 is sure to fulfill these points. Because such a high nominal value is maintained, the resistance of the connecting cable has only a minimal impact on the temperature measurement.

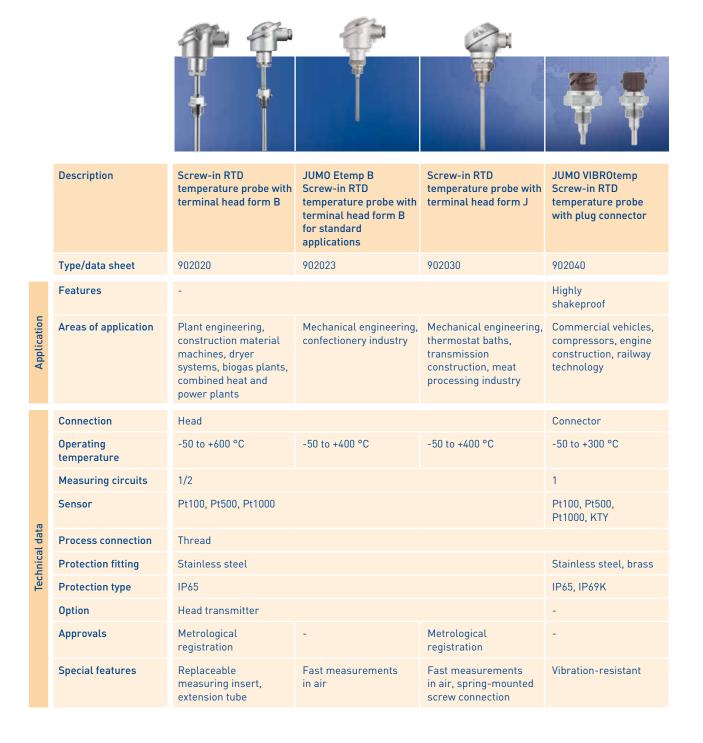
The sun's potential is free - to help harness that potential JUMO offers cost-effective and high-quality solar sensors. JUMO has been recognized as a high-quality supplier of solar thermal energy sensors for many years. RTD temperature probes by JUMO have proven their effectiveness in practical applications a million times over.

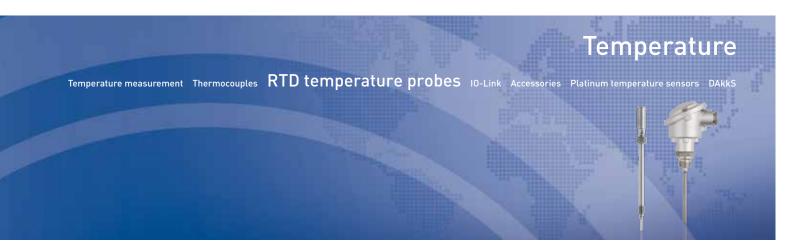
This applies to the small system for private houses as well as to large professional plants.



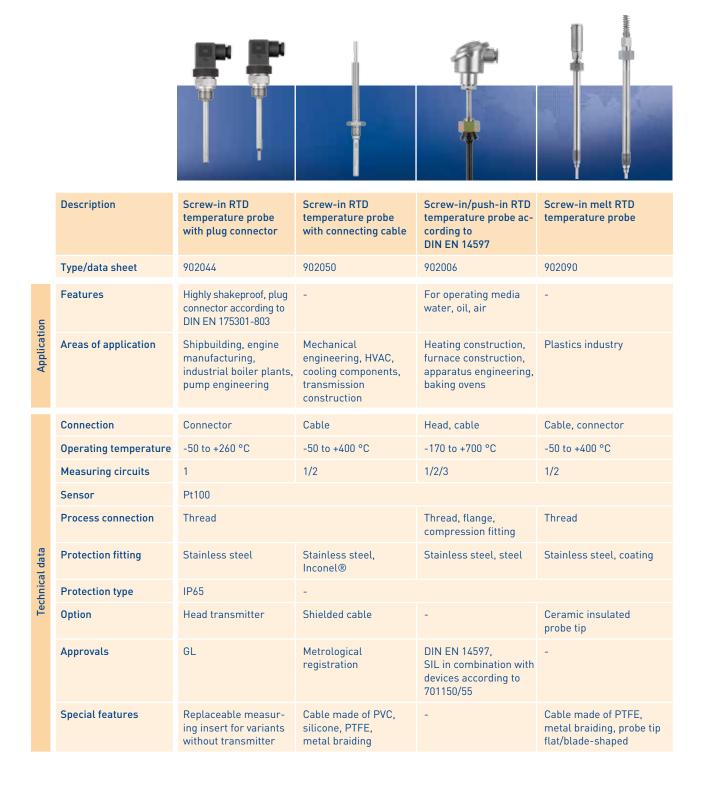


Screw-in RTD temperature probes





Screw-in RTD temperature probes

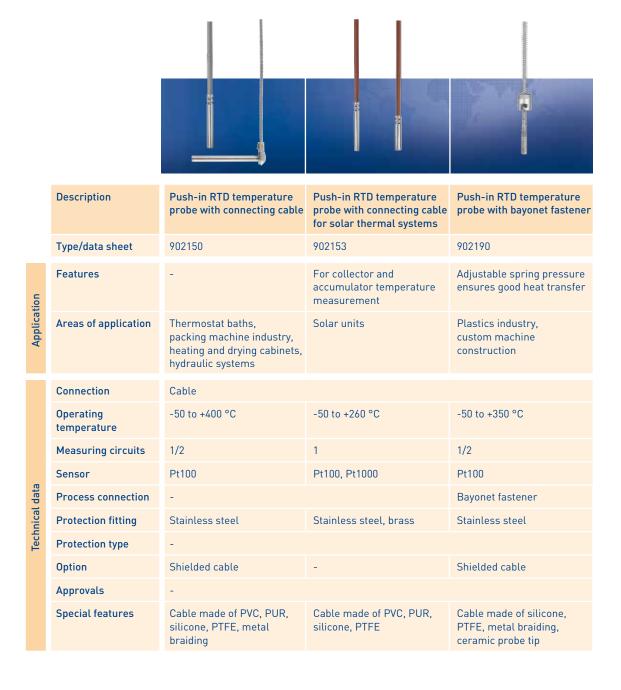






Push-in RTD temperature probes

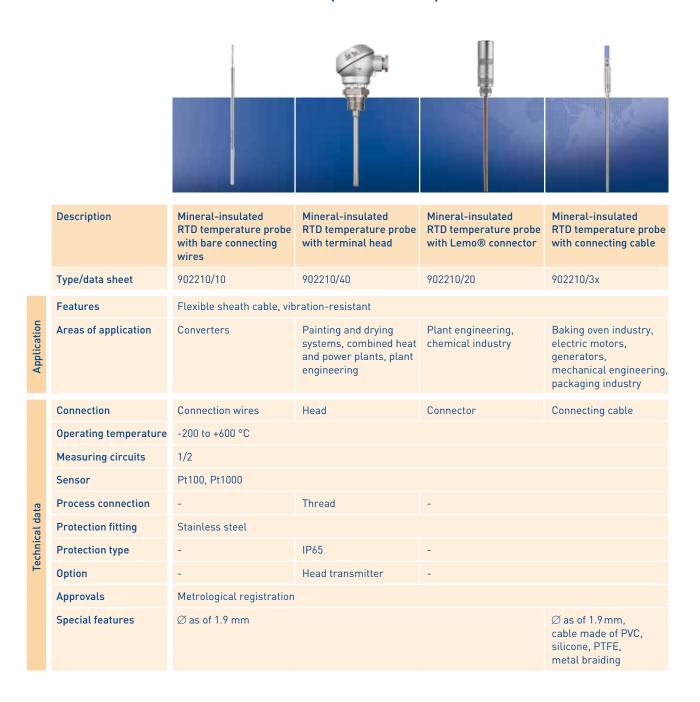
	Description	Push-in RTD temperature probe with form B terminal head	JUMO Etemp B Push-in RTD temperature probe with terminal head form B for standard applications	Push-in RTD temperature probe with form J terminal head
	Type/data sheet	902120	902123	902130
	Features	-		
Application	Areas of application	Plant engineering, industrial heating plants, drying plants, construction material machines	Mechanical engineering, plant engineering	Mechanical engineering, tempering equipment, conveyor technology, textile industry
	Connection	Head		
	Operating temperature	-50 to +600 °C	-50 to +400 °C	-50 to +400 °C
	Measuring circuits	1/2		
ta	Sensor	Pt100		Pt100, Pt1000
al da	Process connection	Flange, compression fitting		
Technical data	Protection fitting	Stainless steel		
Te	Protection type	IP65		
	Option	Head transmitter		
	Approvals	Metrological registration	-	Metrological registration
	Special features	Replaceable measuring insert	-	Fast measurements in air

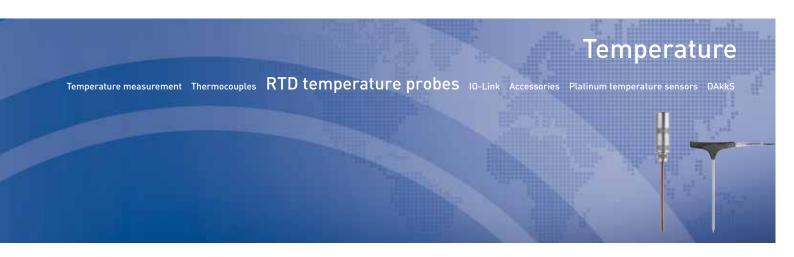




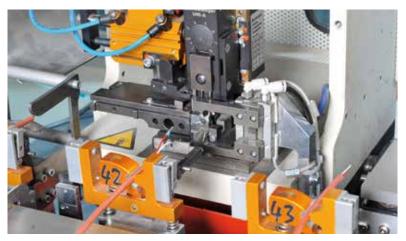


Mineral-insulated RTD temperature probes





In	Insertion RTD temperature probes				
	Description	JUMO FOODtemp Insertion RTD temperature probe with PTFE handle	JUMO FOODtemp Insertion RTD temperature probe with FPM handle	JUMO FOODtemp Insertion RTD temperature probe with PEEK® handle	JUMO FOODtemp Insertion RTD temperature probe with PEEK® handle
	Type/data sheet	902350/22, 902350/23	902350/37, 902350/38	902350/82, 902350/83	902350/84
	Features	Steam-tight, high-degree	e of mechanical strength		
Application	Areas of application	Meat processing suppliers, industrial kitchen equipment suppliers, baking ovens	Apparatus engineering	Industrial kitchen equipment suppliers	Industrial kitchen equipment suppliers, baking ovens
	Connection	Cable			
	Operating temperature	-50 to +260 °C	-50 to +200 °C	-50 to +260 °C	
	Measuring circuits	1/2, others upon request	1	1/2, others upon request	
	Sensor	Pt100			
nical data	Handle	Ø 10 mm, Ø 12 mm, Ø 15 mm	Ø 6.5 mm	T-form	Ø 11.5 mm, Ø 20 mm, Ø 15 mm
ınical	Protection fitting	Stainless steel	-	Stainless steel	
Tech	Protection type	IP67			
	Option	Non-insulated construction	Transmitters	Non-insulated construct	ion
	Approvals	Metrological registration			
	Special features	Probe tip aligned centrally/angled	Probe tip aligned centrally	Probe tip aligned centrally/angled cable outlet on the side	Probe tip aligned centrally/angled
Declaration of conformity EC 1935/2004 material confirmation					

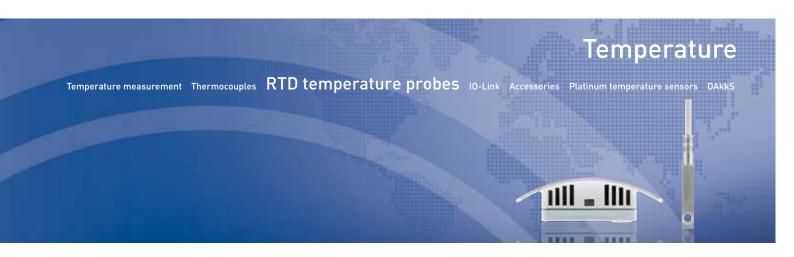




Indoor RTD temperature probes



	Description	Indoor and outdoor RTD temperature probe	Channel RTD temperature probe	
	Type/data sheet	902520	902524	
OU	Features	Wall mounting	Channel mounting	
Application	Areas of application	Building management, combined heat and power plants	Facility management, air heaters	
	Connection	Terminal enclosure		
	Operating temperature	-50 to +90 °C	-50 to +200 °C	
	Measuring circuits	1/2		
ata	Sensor	Pt100, Pt1000, Ni1000		
Technical data	Process connection	-	Compression fitting, flange	
Tech	Protection fitting	-	Stainless steel	
	Protection type	IP65		
	Option	Head transmitter		
	Approvals	Metrological registration		



Surface RTD temperature probes



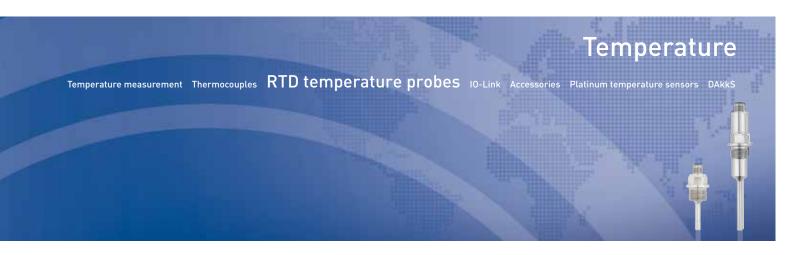
	Description	Surface RTD temperature probe with connecting cable	Surface RTD temperature probe
	Type/data sheet	902550	902550
ation	Features	Low thermal mass for round and	level surfaces
Application	Areas of application	Packing machines, pipeline construction	Plant engineering
	Connection	Cable	Terminal enclosure
	Operating temperature	-50 to +260 °C	-50 to +120 °C
	Measuring circuits	1	
ta	Sensor	Pt100, Pt500, Pt1000	Pt100, Pt500, Pt1000, Ni1000
al da	Process connection	Screw, fastener strap	Fastener strap
Technical data	Protection fitting	Stainless steel, aluminum	-
	Protection type	-	IP65
	Option	Strain relief	-
	Special features	Cable made of PVC, silicone, PTFE, stainless steel PTFE	Including installation kit





Industry-specific RTD temperature probes





Hygienic thermowells

The hygienic thermowells have been designed for use with standard temperature probes in the food and pharmaceutical industry.

All common process connections within the industry such as clamp, VARIVENT®, aseptic screw connection according to DIN 11864-1, and the CIP-compliant conical seal are available as a thermowell. The standard material is stainless steel 316L with surface finish Ra \leq 0.8 μ m. A surface finish of

Ra \leq 0.4 µm is also available as an optional extra. Individual process connections, such as the CIP-compliant conical seal, are EHEDG certified. This wide variety creates a versatile system suitable for any application.

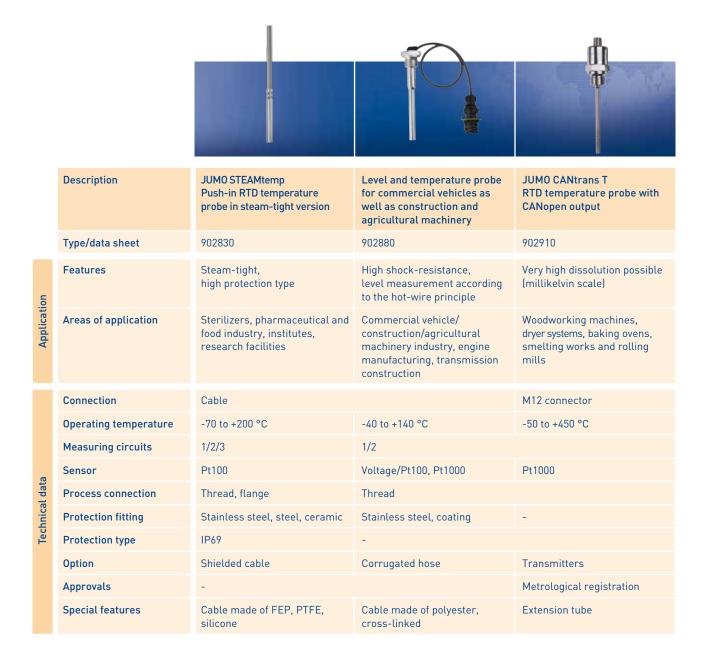
The use of hygienic thermowells hygienically seals the process. Easy replacement of the sensor is guaranteed without process interruption. This way, maintenance and repair costs can be reduced.

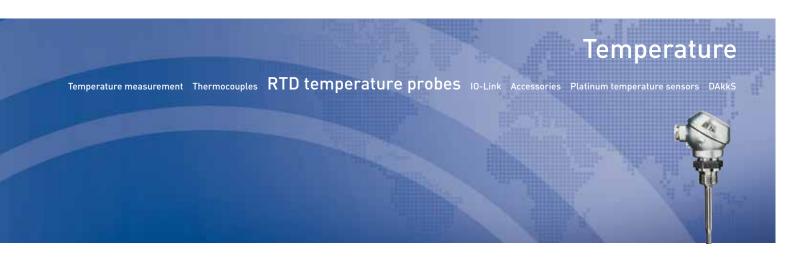






Industry-specific RTD temperature probes





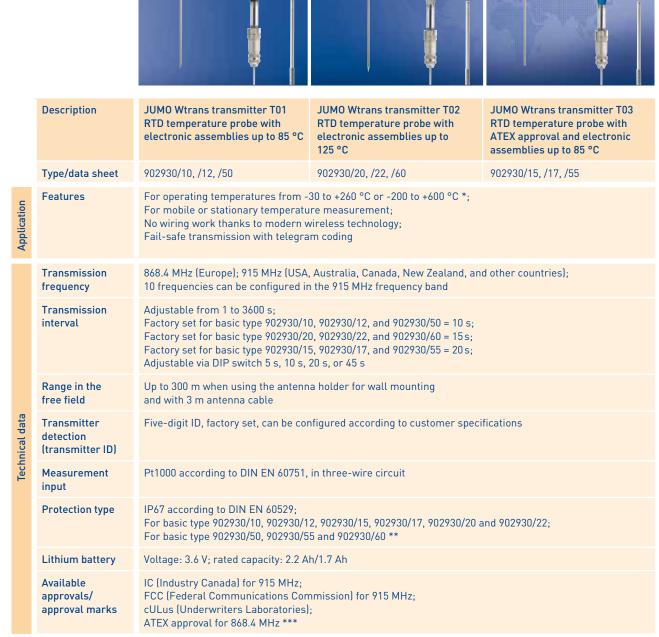
ATEX/IECEx RTD temperature probes







RTD temperature probes with wireless data transmission – Wtrans transmitter



^{*} Not for Wtrans T03

^{**} Only with screwed-on machine connector M12 × 1

^{***} For Wtrans T03

Wireless data transmission - Wtrans receiver

Operation and configuration can be performed via the keypad in conjunction with a two-line LCD display or with an intuitively operable setup program for even greater convenience. This way, parameters such as measured value scaling, offset, alarms, and limit values can be separately set for each channel. For this purpose, a connector is provided on the front for a PC interface with TTL/RS232 or USB/TTL converter for connecting the receiver and the PC.



Type 902931

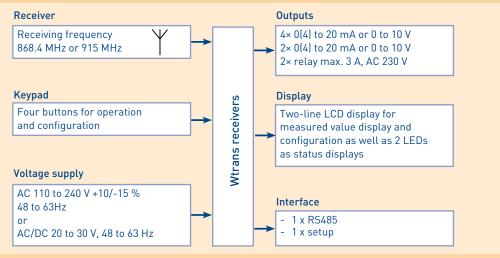
Features

Wtrans T01

DIN-rail case, IP20

- For RTD temperature probe, thermocouple, potentiometer, and voltage
- RS485 interface with Modbus protocol
- Wireless measured value reception
- No wiring work thanks to modern wireless technology
- For up to 16 signals per receiver

Block diagram receiver



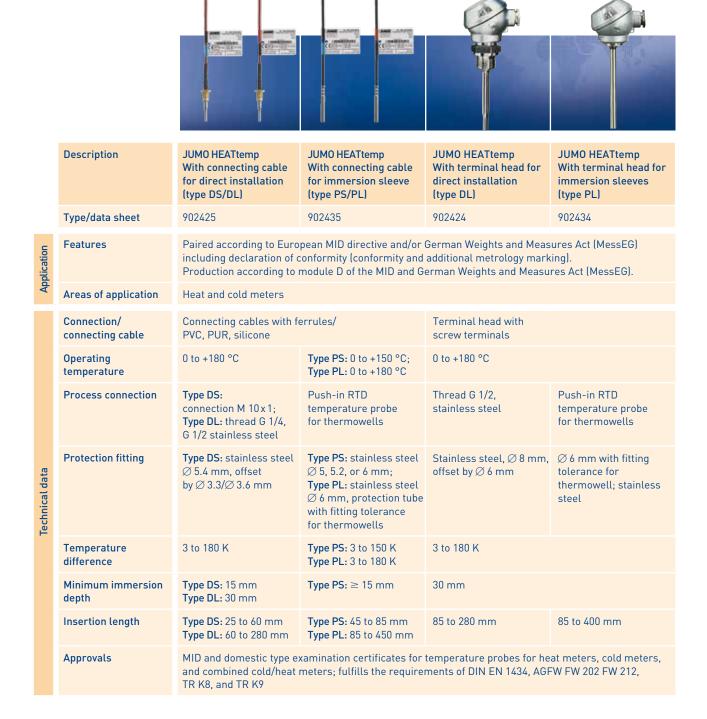
Approvals/approval marks

- IC (Industry Canada), for 915 MHz, 902931/10, 230 V
- FCC (Federal Communications Commission) for 915 MHz, 902931/10, 230 V
- cULus (Underwriters Laboratories) 902931/10, 230 V

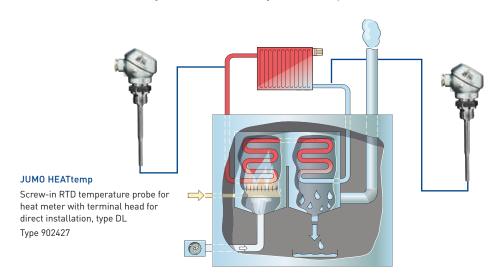




Heat meter RTD temperature probes



Application example: heat quantity measurement



JUMO RTD temperature probes – the most effective way of acquiring the temperature difference when measuring warm/cold energy

Cold and heat energy measurement – the proven and highly successful method of measuring the emitted energy from heat exchangers or heating systems. This is an area for which JUMO has developed special, high-quality sensors with which the temperature difference can be measured reliably and easily.

How you can measure the energy consumption thanks to exact temperature measurement

The JUMO RTD temperature probes for cold/warm energy measurement acquire the most important measurand in warm energy measurement: the temperature difference. For this purpose they are equipped with a precise sensor that has long-term stability to help ensure maximum precision.

JUMO offers temperature probes that correctly acquire the temperature even when the immersion depths are small. One example is in pipelines with a 12 mm diameter. To measure the temperature difference between flow and return of the heating system within the specified tolerances according to the international standard EN 1434 the two temperature probes that are required for this task must be metrologically coordinated with one another.

Why you can rely on your measured values thanks to ${\sf JUM0}$

JUMO develops the temperature probes beyond the standard requirements. The compliance with tolerances in temperature difference measurement absolutely requires pairing of probes that are compatible with one another. For this purpose each temperature probe is calibrated at three temperatures. Based on the individual characteristic line that is calculated from that the matching temperature probes are selected via a calculation algorithm. Temperature probes that are permanently connected to the calculating engine can also transmit the individual characteristic line for programming the grid map.



JUMO IO-Link temperature sensors

Long plant downtimes now belong to the past. The new JUMO temperature sensors with IO-Link help you to better plan the availability or the exchange of sensors through the integrated diagnostic function. In addition, time-consuming parameterizations when changing sensors are eliminated as the necessary data is transferred from the superordinate system.



Sensors that have a say!

Your benefits in a nutshell:

- Optimization of the production process through communication down to the lowest field level
- Reduction of mounting and startup times
- Increase of plant efficiency due to maximum transparency down to the sensor level
- Reduction of maintenance and service costs with simultaneous increase in plant availability
- High degree of process reliability due to long operating life and great accuracy
- Flexible use through compact design type and a variety of process connections



	Description	JUMO dTRANS T1000 Temperature sensor
	Type/data sheet	902915
Application	Features	Fastest data transfer rate: COM 3, clearly assignable due to IODD
	Areas of application	Food industry, mechanical and plant engineering, packaging industry, process automation
	Input	-50 to +260 °C
	Medium temperature	-50 to +260 °C
	Ambient temperature	-40 to +85 °C
ata	Output	IO-Link device V 1.1 (downward compatible to IO-Link V 1.0); 2 outputs for switch operation (SIO mode; SIO = standard IO)
cal da	Data transfer rate	COM 3 (230.4 kBaud)
Technical data	Process connection	Market-based screw connections and hygienic process connections
	Protection type	IP65/67
	Cycle time	2 ms
	Approvals	EHEDG for process connection JUMO PEKA
	Special features	Compact design type





Accessories



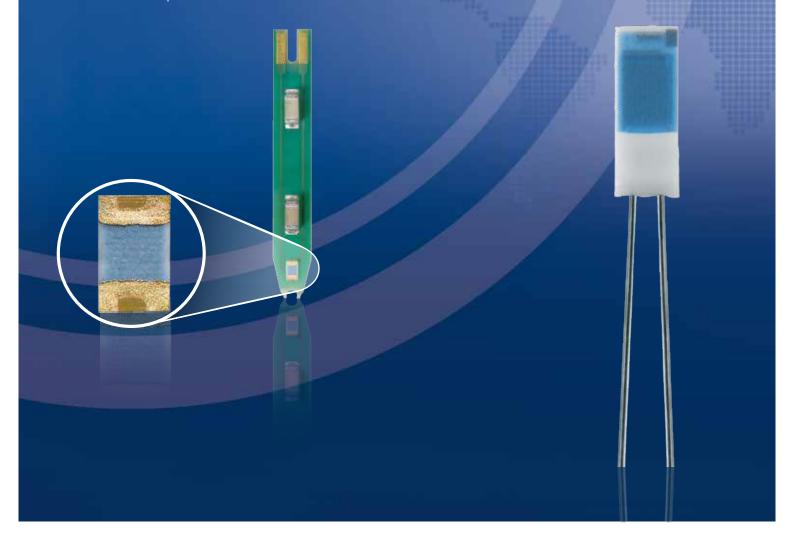


Platinum temperature sensors in thin-layer technology

JUMO offers a multifaceted program of platinum temperature sensors.

With an annual production of several million temperature sensors we are one of the world's leading suppliers.

We supply precision and long-term stability for the cleanroom. Tolerances from +/- 0.1 K are produced in series. Since the 1980s modified procedures originating from the field osemiconductor production have been continuously customized to Pt100 manufacturing. Cost-effective mass production combined with the highest quality standards complete the benefits we provide for our customers.



Platinum temperature sensors in thin-layer technology







welding, sawing

Photolithography: creating the structure on the substrate

Laser trimming of platinum-chip

JUMO is committed to both quality and fair market prices

Platinum temperature sensors in thin-layer technology promise excellent accuracy and long-term stability. To keep this promise, JUMO relies exclusively on Germany as the top production location. The tough requirements are met by highly-qualified employees and an efficient QM system. Our modern production plants are highly-automated and, together with their efficiency, perfect the price-performance ratio. Yet our system permits a high degree of flexibility so that we can do justice to special customer applications.

Over 50 years of experience for our customers

The experience from our own temperature probe production goes straight into the development of new temperature sensors. JUMO offers expert support for the assembly of temperature sensors.

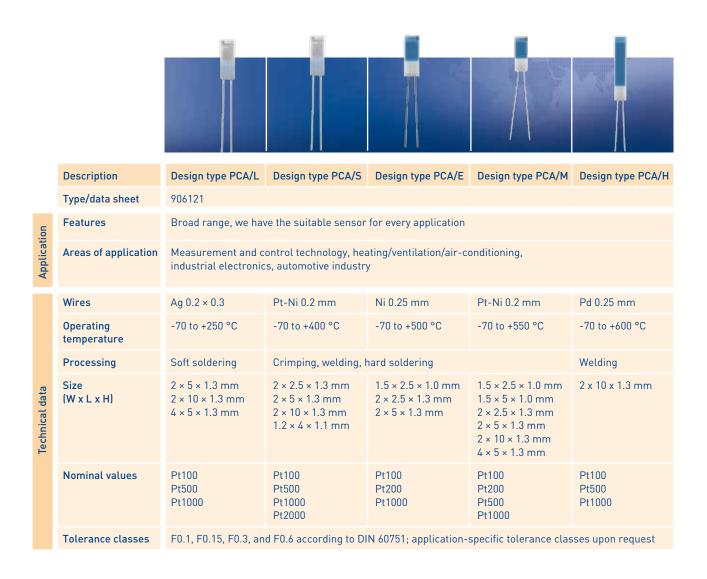
Customer-specific modifications

The customers and their expectations for the application are our primary focus - especially when it comes to OEM applications. Along with the mechanical and geometrical system solutions, special selections with a small tolerance class are in great demand.



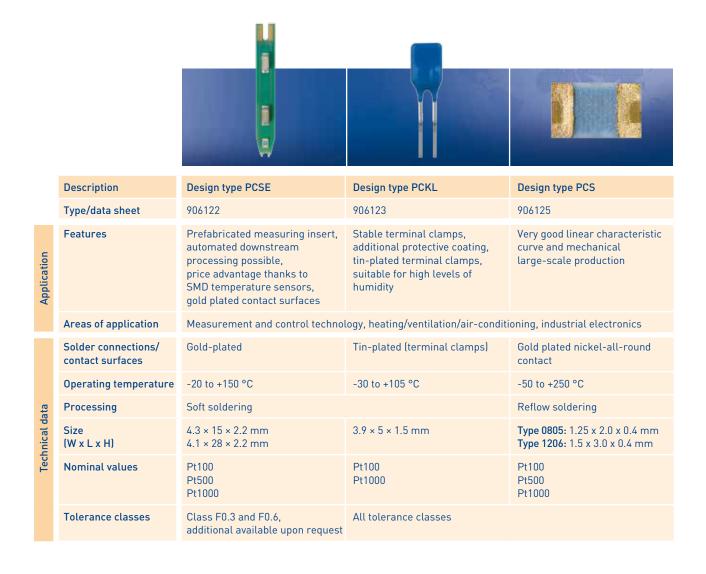


Platinum chip temperature sensors with connecting wires according to DIN EN 60751





Platinum temperature sensors in special designs





DAkkS calibration service

In almost all processes the need to increase output and quality while at the same time reducing process costs continually grows. This often goes hand in hand with reducing measurement uncertainties in the deployed measurement technology when acquiring the process parameters. Furthermore, new standards are increasing requirements for documenting the processes and monitoring the measuring equipment.

The traceability of the measurement results according to national standards is therefore the key criterion for all calibrations. In Europe and in many non-European countries DAkkS-calibrated temperature probes and test equipment are generally recognized as the established traceability tool.



DAkkS calibrating service for the measurand temperature

Our range of services

	Calibration object	Temperature range	Measurement uncertainty 2)
	RTD temperature	-196 °C	0.05 K
	probe ¹⁾	-80 to +500 °C	0.015 to 0.05 K
_	Thermocouple ¹⁾	-196 °C	0.4 K
tior		-80 to +1100 °C	0.3 to 1 K
ibra	Transmitter with RTD temperature probe/thermo- couple ¹⁾	-196 °C	0.075 K
In-house calibration		-80 to +1100 °C	0.045 to 1.5 K
-ho	Mechanical	-196 °C	0.5 K
=	thermometer	-80 to +500 °C	0.3 to 1.5 K
	Climatic chambers (temperature)	-80 to +300 °C	0.4 to 1 K
	Temperature display devices	-200 to +2500 °C	0.03 to 0.2 K

	Calibration object	Temperature range	Measurement uncertainty 2)
	RTD temperature probe ¹⁾	-40 to +500 °C	0.25 to 2.5 K
<u>_</u>	Thermocouple ^{1]}	-40 to +700 °C	0.75 to 2.5 K
On-site calibration	Transmitter with RTD temperature probe/thermo- couple ¹⁾	-40 to +700 °C	0.25 to 2.5 K
On-site	Mechanical thermometer	-40 to +500 °C	0.5 to 3 K
	Climatic chambers (temperature)	-80 to +300 °C	0.4 to 1 K
	Temperature display devices	-200 to +2500 °C	0.03 to 0.2 K

JUMO calibration laboratory

Temperature is one of the most important process variables. The JUMO calibration laboratory has been accredited for the temperature measurand since 1992. The latest DAkkS accreditation confirms the competence of the JUMO calibration laboratory according to DIN EN ISO/IEC 17025 and grants the authority to calibrate the following calibration objects:

- RTD temperature probes al
- Direct-display thermometers al
- Temperature transmitters, data loggers al
- Thermocouples a)
- Temperature block calibrators
- Mechanical thermometer al
- Temperature display devices al
- Climatic chambers (temperature) al

On-site calibration service

Measurement technology cannot always be decommissioned for several days or even dismantled and sent in for calibration. The DAkkS-accredited on-site calibration service is the ideal solution for exceptionally short downtimes. Among other factors, this on-site calibration service also takes the local installation conditions into consideration – the service engineer will repair and replace individual components if required.

Contact:

Email: calibration-lab@jumo.net

a) Also as on-site calibrations

^{2]} The assignable measurement uncertainty depends on the testing temperature and the respective calibration object



www.jumo.net







